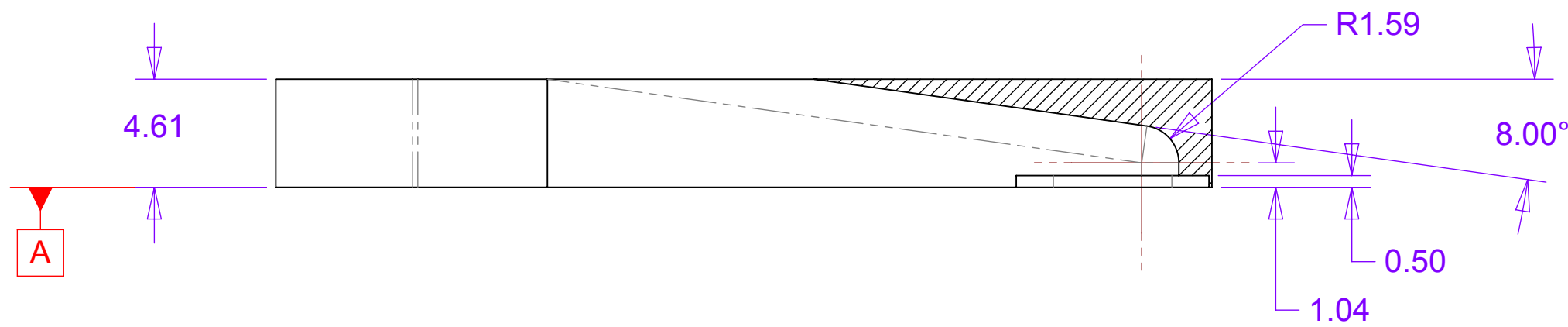
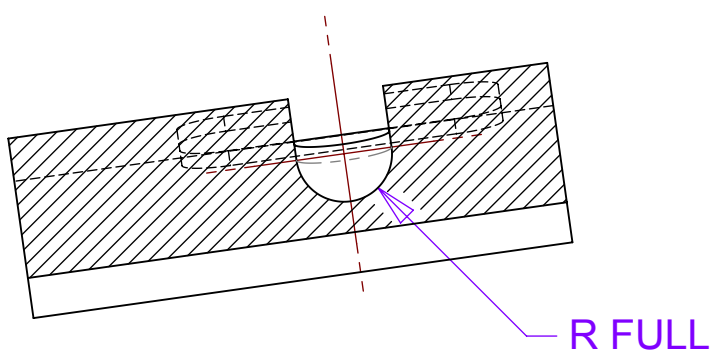


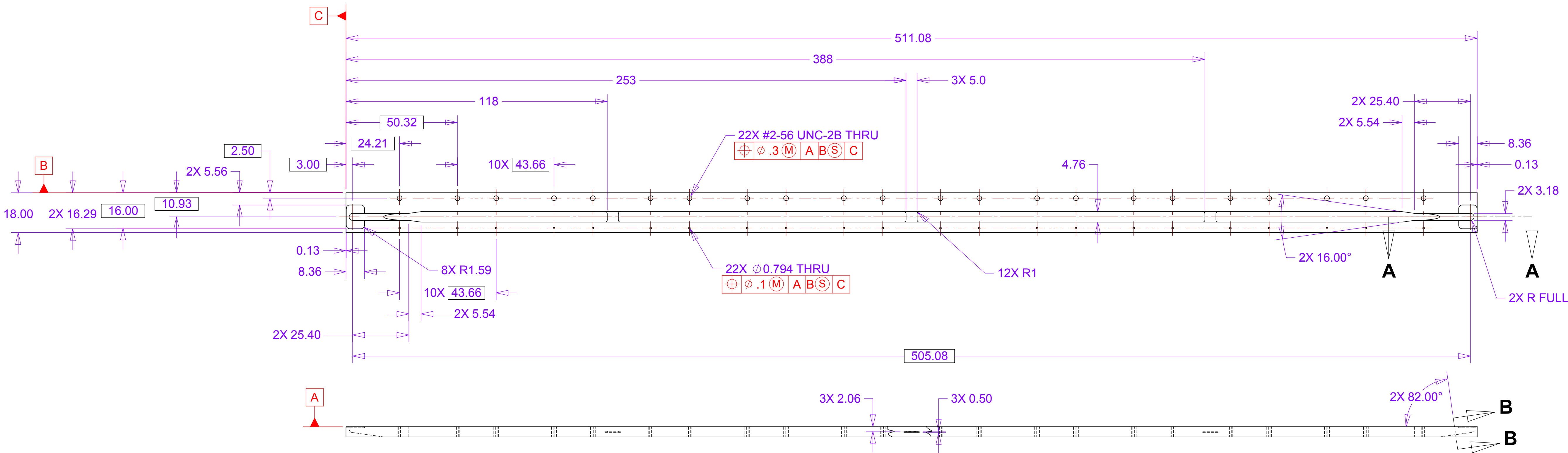
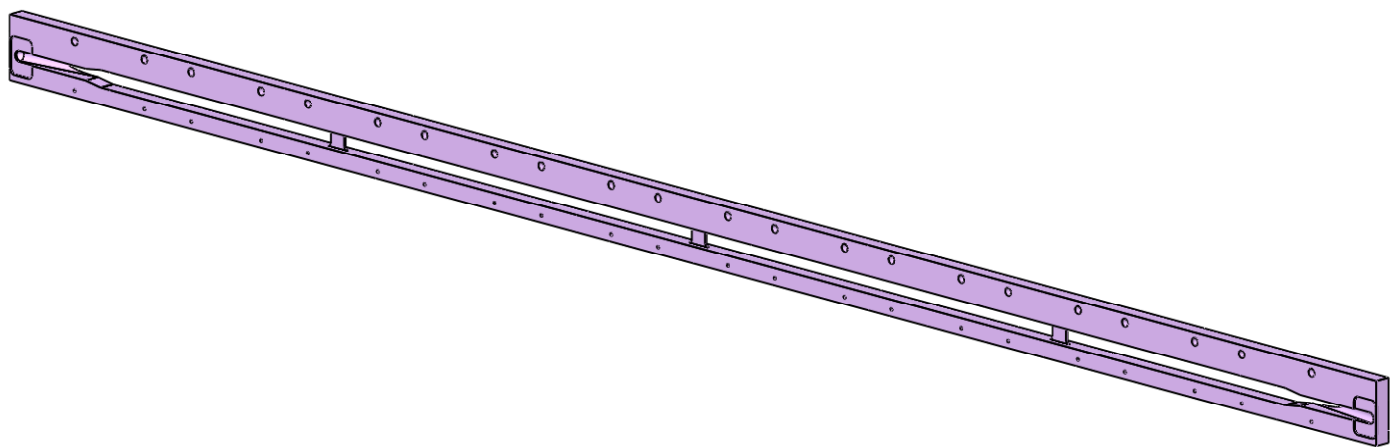
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	Added Rectangulat Hose Barb Recess	05/06/10	



SECTION A-A
SCALE 4 : 1
VIEW TYP 2X



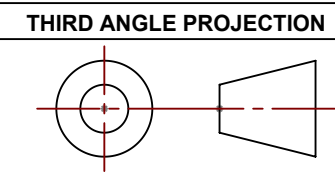
SECTION B-B
SCALE 4 : 1
VIEW TYP 2X



NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

Material: Carbon Loaded PEEK



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250	FINISH		TITLE PHENIX CENTRAL UPGRADE FVFX HALF STATION SUPPORT PANEL TEST CHANNEL OUTER CORE	
PART NO. 111-PHX-02-5401-1		SIGNATURE		DWG. NO.	
		DATE		SIZE	
		DESIGNER		SHEET NO.	
		DRAWN		111-PHX-02-5401 D	
		CHECKED		1 of 1	
		ENGINEER		SCALE 1:1	
		APPROVED		REVISION A	

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